

perform this task at their own risk. Improper wiring can damage the machine and compromise electrical safety.

12.5" from the left edge of the base. Position Y to have 3" from the front of the base. Remove Y axis motor. Mark and disconnect wires as needed. Remove electrical cabinet.

Steps 2 - 5: Do the machine

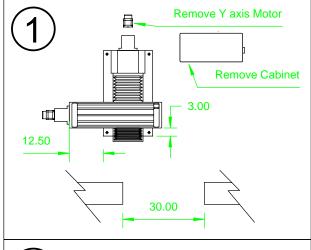
Step 6: Replace the Y axis motor, cabinet and rewire.

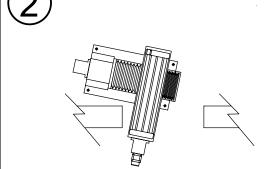
TITLE

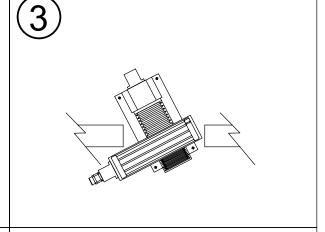
Moving the PCNC 1100 through a door. 32" version

SIZE	CAGE COI	DE DWG NO			REV
Α			040147	page 3 of 4	
SCALE				SHEET	

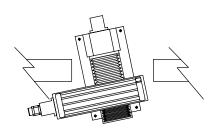




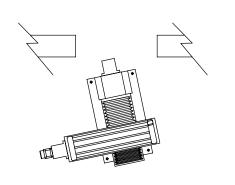


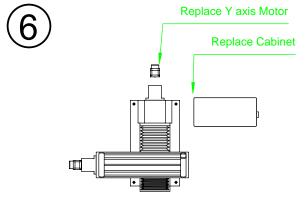












Warning: Removal of machine control cabinet requires disconnection and replacement of several wires. This action also voids warranty. Owners perform this task at their own risk. Improper wiring can damage the machine and compromise electrical safety.

Step 1: Place the machine on a sturdy moving dolly. Position X to have 12.5" from the left edge of the base. Position Y to have 3" from the front of the base. Remove Y axis motor. Mark and disconnect wires as needed. Remove electrical cabinet.

Steps 2 - 5: Do the machine dance.

Step 6: Replace the Y axis motor, cabinet and rewire.

Note: This is the same motion as the 32" version but at 30" it comes very close to the woodwork. Proceed with caution.

TITLE

Moving the PCNC 1100 through a door. 30" version

SIZE	CAGE CODE			REV
Α		D40147	page 4 of 4	
SCALE		1	SHEET	