

# RELEASE NOTES

## Release Notes for PathPilot® v2.0.4

April 2018

### FIXED ISSUES

#### Mill

- Fixed additional issues in relation to the new PCNC 440® Automatic Tool Changer (ATC) USB interface chip.

# RELEASE NOTES

## PathPilot® Updates

**NOTE:** You don't need to install updates sequentially.

- Install the latest PathPilot® update file to be completely up-to-date.

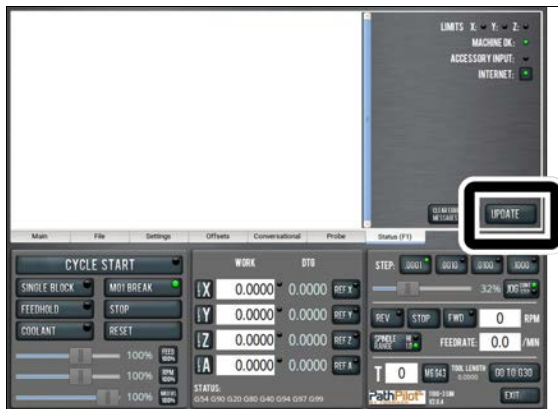
To update and manage versions of PathPilot® on the controller, you can do any of the following:

- "Download and Install an Update File" (below)
- "Install an Update File from a USB Drive" (below)

### 2.1 DOWNLOAD AND INSTALL AN UPDATE FILE

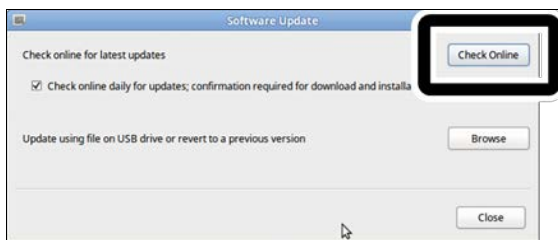
**NOTE:** Downloading and installing an update file requires an Internet connection. Make sure that the **Internet** button LED light is on.

- Make sure that the PathPilot® controller is powered on and out of **Reset** mode.
- From the PathPilot® interface, on the **Status** tab, click **Update**.



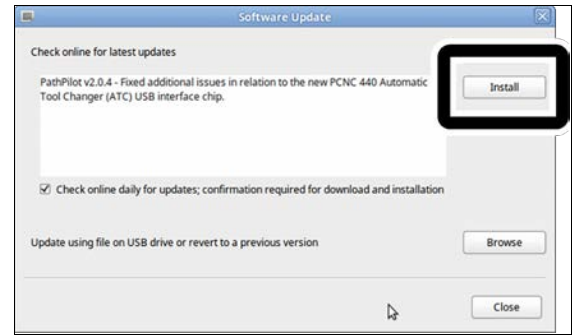
**Figure 2-1: Update button on the Status tab.**

- From the **Software Update** dialog box, click **Check Online**.



**Figure 2-2: Software Update dialog box.**

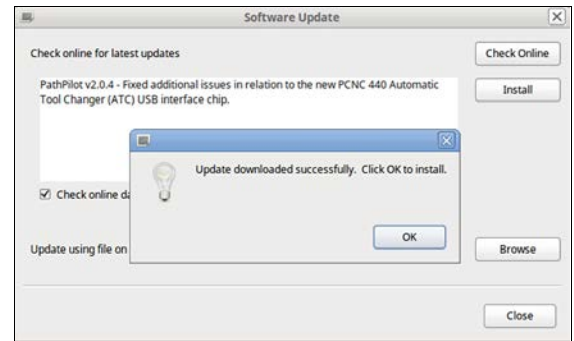
- Click **Install**.



**Figure 2-3: Install button on the Software Update dialog box.**

The update file is downloaded.

- From the dialog box, click **OK**.



**Figure 2-4: OK button on the dialog box.**

The update file is installed on the PathPilot® controller.

- Follow the instructions on the screen to restart the PathPilot® controller.

### 2.2 INSTALL AN UPDATE FILE FROM A USB DRIVE

- From [tormach.com/pp-updates](http://tormach.com/pp-updates), download the most recent PathPilot® update file.
- Transfer the PathPilot® update file to a USB drive.
- Insert the USB drive into the PathPilot® controller.
- Make sure that the PathPilot® controller is powered on and out of **Reset** mode.

# RELEASE NOTES

- From the PathPilot® interface, on the **Status** tab, click **Update**.

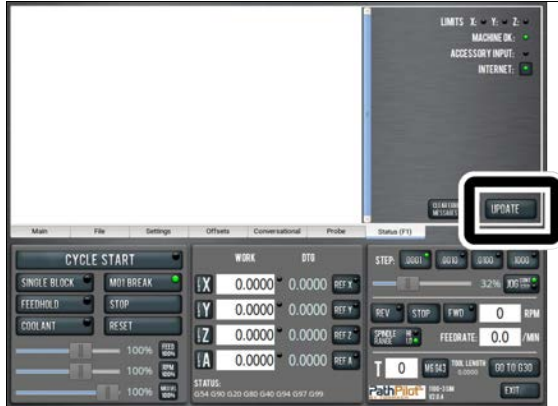


Figure 2-5: Update button on the Status tab.

- From the **Software Update** dialog box, click **Browse**.

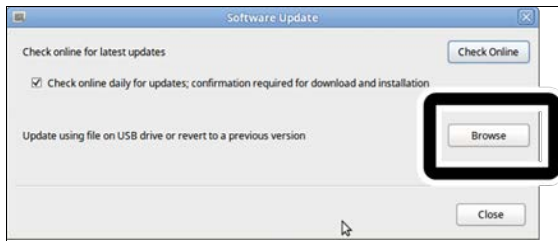


Figure 2-6: Software Update dialog box.

- From the **Browse** dialog box, click **USB**.

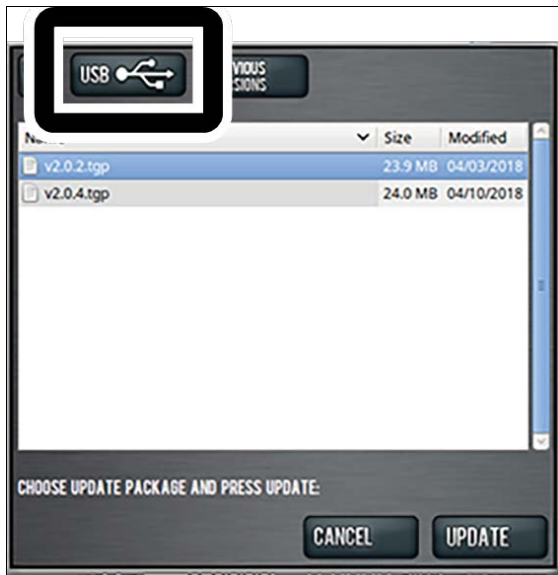


Figure 2-7: Browse dialog box.

- Select the desired update file. Then, click **Update**.

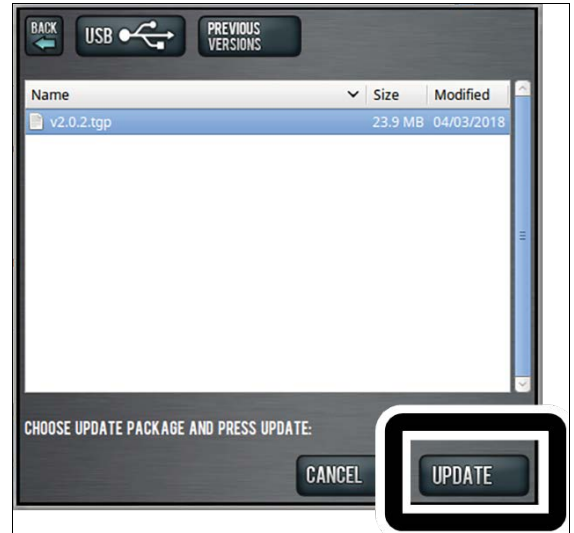


Figure 2-8: Update button.

The update file is installed on the PathPilot® controller.

- Follow the instructions on the screen to restart the PathPilot® controller.