### Release Notes for PathPilot® v2.0.4

April 2018

#### **FIXED ISSUES**

Mill

• Fixed additional issues in relation to the new PCNC 440® Automatic Tool Changer (ATC) USB interface chip.



## TORMACH.COM

Page 1

# **RELEASE NOTES**

### PathPilot® Updates

NOTE: You don't need to install updates sequentially.
Install the latest PathPilot<sup>®</sup> update file to be completely up-to-date.

To update and manage versions of PathPilot<sup>®</sup> on the controller, you can do any of the following:

- "Download and Install an Update File" (below)
- "Install an Update File from a USB Drive" (below)

#### 2.1 DOWNLOAD AND INSTALL AN UPDATE FILE

NOTE: Downloading and installing an update file requires
an Internet connection. Make sure that the Internet
button LED light is on.

- Make sure that the PathPilot<sup>®</sup> controller is powered on and out of **Reset** mode.
- From the PathPilot<sup>®</sup> interface, on the Status tab, click Update.



Figure 2-1: Update button on the Status tab.

3. From the **Software Update** dialog box, click **Check Online**.



Figure 2-2: Software Update dialog box.

#### 4. Click Install.

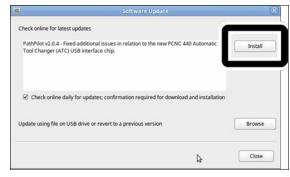


Figure 2-3: Install button on the Software Update dialog box.

The update file is downloaded.

5. From the dialog box, click OK.

ļ	Software Update	×
Check online for latest	updates	Check Online
PathPilot v2.0.4 - Fixe Tool Changer (ATC) I	d additional issues in relation to the new PCNC 440 Automatic JSB interface chip.	Install
Check online da	Update downloaded successfully. Click OK to install.	
Update using file on	ОК	Browse

Figure 2-4: OK button on the dialog box.

The update file is installed on the PathPilot® controller.

 Follow the instructions on the screen to restart the PathPilot<sup>®</sup> controller.

#### 2.2 INSTALL AN UPDATE FILE FROM A USB DRIVE

- From tormach.com/pp-updates, download the most recent PathPilot<sup>®</sup> update file.
- 2. Transfer the PathPilot® update file to a USB drive.
- 3. Insert the USB drive into the PathPilot® controller.
- Make sure that the PathPilot<sup>®</sup> controller is powered on and out of **Reset** mode.

# **RELEASE NOTES**

 From the PathPilot<sup>®</sup> interface, on the Status tab, click Update.

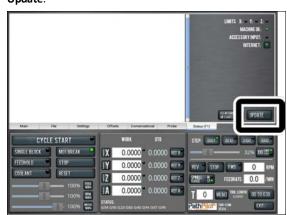


Figure 2-5: Update button on the Status tab.

6. From the **Software Update** dialog box, click **Browse**.

<b>1</b>	Software Update	8
Check online for latest updates		Check Online
Check online daily for upda	ates; confirmation required for download and inst	allation
Update using file on USB drive o	r revert to a previous version	Browse
	N	Close
	\$	ciose

Figure 2-6: Software Update dialog box.

7. From the Browse dialog box, click USB.

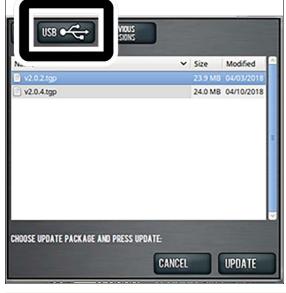
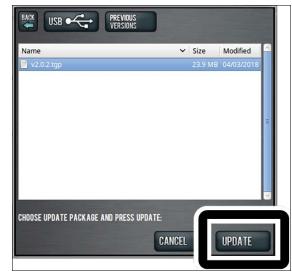


Figure 2-7: Browse dialog box.

8. Select the desired update file. Then, click Update.



#### Figure 2-8: Update button.

The update file is installed on the PathPilot<sup>®</sup> controller.

 Follow the instructions on the screen to restart the PathPilot<sup>®</sup> controller.