



Technical Document

Enabling Your Ideas

Machine Arm Installation

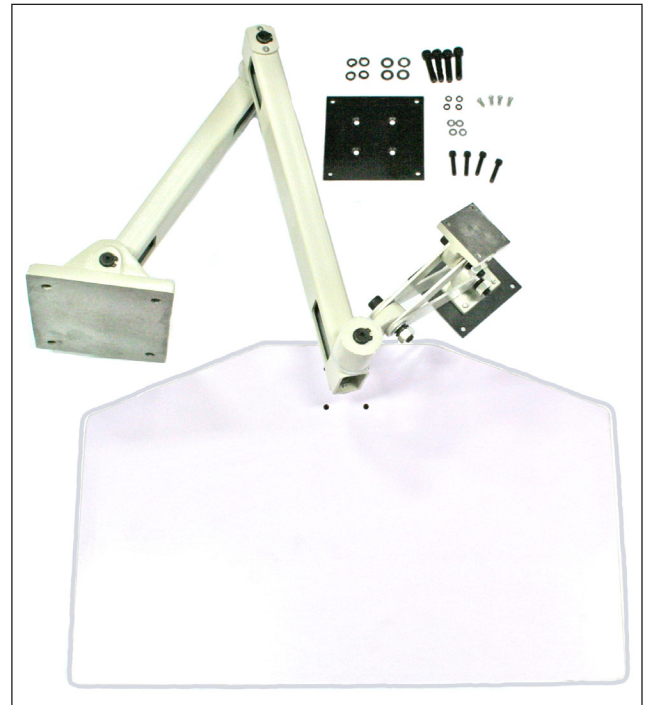
Product Identification: Machine Arm (PN 30286)

Purpose: The purpose of this document is to detail installation of a Machine Arm on a PCNC Mill.

Qty. Machine Arm Kit (PN 30286)

1	Machine Arm w/ 4-hole Clevis
4	M8x45mm Socket Head Cap Screws w/lock and flat washers
4	M5x25mm Socket Head Cap Screws w/lock and flat washers
4	M4x9mm Screws
1	Keyboard Table
1	Monitor Plate (optional use, larger size)

NOTE: If any of these items are missing, contact Tormach Customer Service at (608) 849-8381 for a replacement.



NOTE: Machine Arm attachment holes are pre-drilled in the electrical cabinet (for right-side mounting) and both pre-drilled and threaded in the spindle column (for left-side mounting), as shown in **Figure 1**. Use existing or included screws, washers, and nuts as needed.

1. Attach the Machine Arm w/4-hole Clevis to either the spindle column (left side) or the electrical cabinet (right side) as shown in **Figure 1**.
2. Attach the Keyboard Table to the Table Standoff.
3. Mount the monitor or tool tray on the Machine Arm.

NOTE: Keyboard Table is packed in bottom of shipping crate.



Figure 1