



Technical Document

Enabling Your Ideas

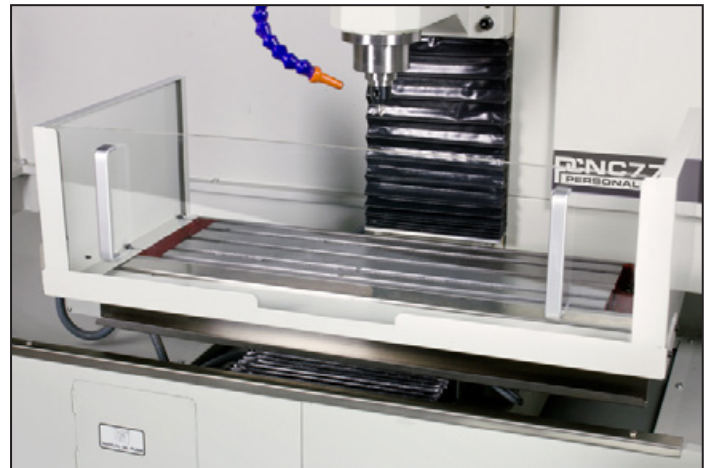
PCNC 770 Table Guard Kit Installation

Product Identification: PCNC 770 Table Guard Kit (PN 31334)

Purpose: This document details the installation of the PCNC 770 Table Guard Kit.

Qty.	PCNC 770 Table Guard Kit	PN
1	Left Table Guard Plate	—
1	Right Table Guard Plate	—
1	Table Guard Connecting Plate	—
1	Polycarbonate Table Guard	—
4	M6 x 16 mm Screw	—
4	M4 x 12 mm Screw	—
4	M5 x 12 mm Screw	—
4	M5 Nut	—
2	Handle	—

NOTE: If any of these items are missing, contact Tormach Customer Service at (608) 849-8381 for a replacement.



1. Remove four set screws from the four corners of top of mill table; discard.
2. Insert Left Table Guard Plate inside Table Guard Connecting Plate and fasten with two M5 x 12 mm Screws and two M5 nuts; repeat for Right Table Guard Plate (see **Figure 1**).
3. Using four M4 x 12 mm Screws, attach two Handles to front of Polycarbonate Table Guard. Handles should face operator (see **Figure 1**).
4. Slide Polycarbonate Table Guard into slots on guard plates (see **Figure 1**).
5. Using four M6 x 16 Screws, attach Table Guard Kit Assembly on mill table and fasten at four set screw locations removed in step 1.

Table Guard Kit Assembly

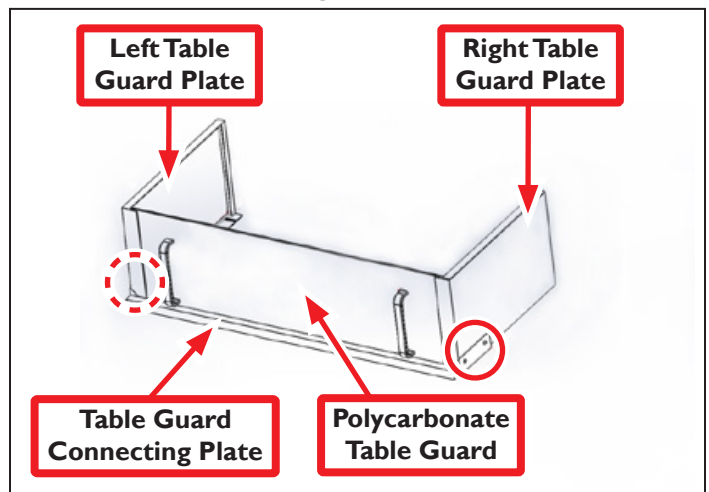


Figure 1