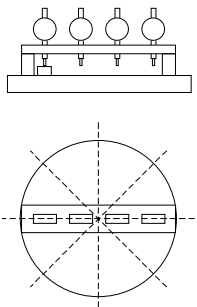
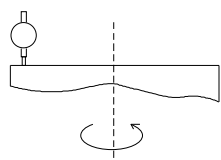
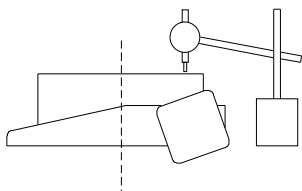
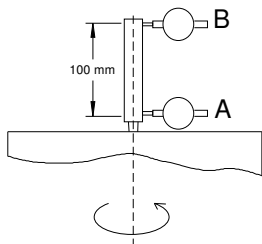
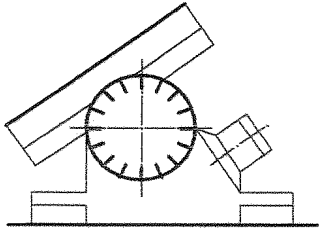
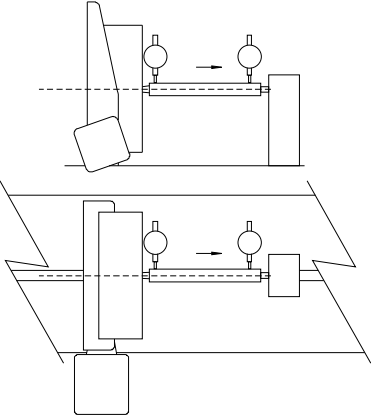
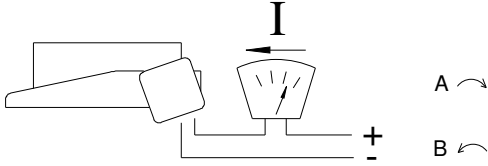
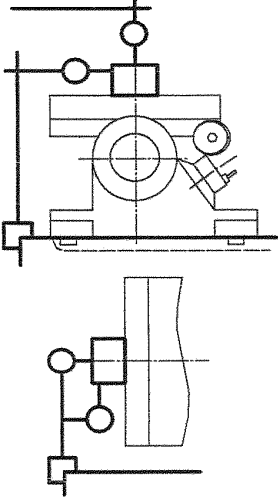




Tormach Motorized Tilting Rotary Table

Quality Certification

Number	Item	Test Sketch	Allowable	Actual
1	Flatness of table surface (no protrusion on table center)		0.020mm (.0008")	
2	Axial run-out of table surface		0.020mm (.0008")	
3	Parallelism between table surface and bottom surface		0.020mm (.0008")	
4	Radial run-out of tapered center bore		A 0.010mm (.0004")	A
			B 0.015mm (.0006")	B
5	A) Tilting Error		5'	

6	<p>In the vertical position, parallelism between table center line axis and:</p> <p>A) tailstock center axis and bottom</p> <p>B) tailstock center axis with T-slot</p>		0.020mm (.0008")	
7	<p>Minimum torque setting for rotating operation with motor.</p> <p>A) CW</p> <p>B) CCW</p>		70 TTU	
8	<p>Parallelism between tilting axis and bottom surface;</p> <p>Perpendicularity between tilting axis and lateral of locating key</p>		.030mm (.0012")	

Technical Inspector

Model

Serial Number

Date
